

The standard list of Machine Tool Codes (HS Codes) - Revised

GROUP A		
Sl.No.	HS Code	HS Code - Description
1	8456	Machine-tools for working any material by removal of material, by laser or other light or photon beam, ultra-sonic, electro-discharge, electro-chemical, electron beam, ionic-beam or plasma arc processes, water-jet cutting machines
2	8457	Machining centres, unit construction machines (single station) and multi-station transfer machines for working metal
3	8458	Lathes (including turning centres) for removing metal
4	8459	Machine-tools (including way-type unit head machines) for drilling, boring, milling, threading or tapping by removing metal, other than lathes (including turning centres) of heading 8458
5	8460	Machine-tools for deburring, sharpening, grinding, honing, lapping, polishing or otherwise finishing metal, or cermets by means of grinding stones, abrasives or polishing products, other than gear cutting, gear grinding or gear finishing machines of heading 8461
6	8461	Machine-tools for planning, shaping, slotting, broaching, gear cutting, gear grinding or gear finishing, sawing, cutting-off and other machine tools working by removing metal, or cermets, not elsewhere specified or included
7	8462	Machine-tools (Including presses) for working metal by forging, hammering or die-stamping, machine-tools (including presses) for working metal by bending, folding, straightening, flattening, shearing, punching or notching; presses for working metal or metal carbides
8	8463	Other machine - tools for working metal, or cermets, without removing material
9	8485	Machines for Additive Manufacturing

GROUP B		
Sl.No.	HS Code	HS Code - Description
1	8465	Machine-tools (including machines for nailing, stapling, glueing or otherwise assembling) for working wood, cork, bone, hard rubber, hard plastics or similar hard materials
2	8466	Parts and accessories suitable for use solely or principally with the machines of headings 8456 to 8465, including work or tool holders, self-opening die heads, dividing heads and other special attachments for machine-tools; tool holders for any type of tool, for working in the hand
3	8467	Tools for working in the hand, pneumatic, hydraulic or with self-contained electric or non-electric motor
4	8468	Machinery and apparatus for soldering, brazing or welding, whether or not capable of cutting
5	8477	Machinery for working rubber or plastics or for the manufacture of products from these materials, not specified or included elsewhere
6	8479	Industrial Robots (84795000)
7	8514	Industrial or Laboratory electric furnaces and ovens (including those functioning by induction or dielectric loss); Other industrial or laboratory equipment for the heat treatment of materials by induction or dielectric loss
8	8537	CNC Systems

GROUP C		
Sl.No.	HS Code	HS Code - Description
1	6804	Millstones, grindstones, grinding wheels and the like, without frameworks, for grinding, sharpening, trueing or cutting, hand sharpening or polishing stones, and parts thereof, of natural stone, of agglomerated natural or artificial abrasives, or of ceramics, with or without parts of other materials
2	8202	Hand saws; blades for saws of all kinds (including slitting, slotting or toothless saw blades)
3	8207	Interchangeable tools for hand tools, whether or not power-operated, or for machine-tools (for example, for pressing, stamping, punching, tapping, threading, drilling, boring, broaching, milling, turning or screw driving) including dies for drawing or extruding metal, and rock drilling or earth boring tools
4	8480	Moulding boxes for metal foundry; mould bases; moulding patterns; moulds for metal (other than ingot moulds), metal carbides, glass, mineral materials, rubber or plastics
5	8482	Ball or Roller Bearings
6	9017	Instruments for measuring length, for use in the hand (for example, measuring rods and tapes, micrometres, callipers, not specified or included elsewhere in this chapter)
7	9024	Machines and appliances for testing the hardness, strength, compressibility, elasticity or other mechanical properties of materials (for example, metals, wood, textiles, paper, plastics)
8	9031	Measuring or checking instruments, appliances and machines, not specified or included elsewhere; profile projectors.
9	8523	Information Technology Software" (such as CAD/CAM/CAE and all software for machine tools and manufacturing including digital manufacturing (85238020)
10	-	Systems and Devices for Digital Manufacturing (such as IoT, IIoT, Sensors, AR/VR, Networking and Communication devices etc.)
11	-	Machine Tool Consumables
12	Others	Service providers to machine tool industry, R&D institutions, Designing firms, machine tool financing firms etc.